

# CorkSport

MAZDA PERFORMANCE

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## Installation Instructions for CorkSport 2003-2005 Mazda 6 Sport Type 'V' Lip

### Tools Required

- Sand paper 80 grit or half round file
- Philips screw driver
- 8mm wrench or socket
- 10mm wrench or socket
- Floor Jack
- Jack stands
- Safety Glasses
- Dust Mask
- Blue Painters tape

### Contents

- FRP Type 'V' Lip
- 4 Page Installation Instructions

CorkSport recommends that the lip be installed by a professional auto body shop which has experience in aftermarket components. If you wish to install the lip yourself we have included this set of instructions to help the Do-It-Yourselfer install the CorkSport Type 'V' lip.

**DANGER:** Follow instructions that came with your jack/stands. Death and or significant property damage could result if you do not.

Step 1: Jack up vehicle and secure it on jack stands on a flat level surface.

Thank you for your purchase. If you have any questions please call Cork Sport at 360 260 CORK

Step 2: Locate and remove the push pins in the four pictures below on the drivers and passenger side of the car in the front wheel wells.

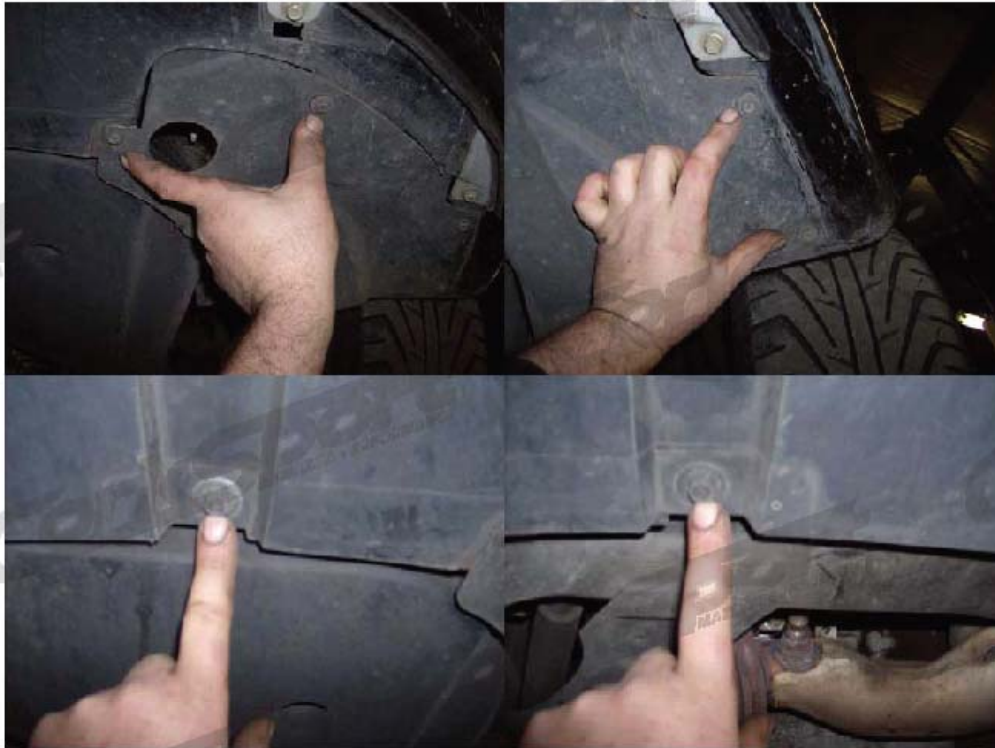


Step 3: When the wheel liner is loose on the driver and passenger sides remove the Philips headed screw that holds the top corner of the bumper to the fender for the driver and passenger side. See the picture below for reference.



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Step 4: Remove the eight 8mm headed screws and four 10mm headed bolts from the under tray on the driver and passenger side under the bumper. See the four pictures below for details.



Step 5: Once steps 2-4 have been completed the bottom of the bumper will be loose from the car and will be flexible. If the bumper is not able to be pushed in several inches on the lower corner where the lip will fit check to make sure there wasn't any bolts or screws missed. If any are found remove them and check the bumper again.

Step 6: Using the blue painters tape cover the bumper where the lip will be resting during test fitting. This will keep the lip from scratching the paint while taking the lip on and off. Test for the lip on your bumper. This will require pushing in on each side of the bumper where the lip fits inside the wheel well. You will need to adjust the lip where it meets the bumper to ensure a good fit. We recommend sand paper or a file to remove the material. This step may require removing and installing the lip several times. Check all points to make sure the lip sits against the car body flush.

Step 7: Once you have finished adjusting the lip for fitment you will need to mount the lip to the car. Using the four self tapping screws provided install two per wheel well into the pre-drilled holes on the lip. Make sure the lip is held against the bumper securely on the sides to ensure there is a minimal gap. Once you have done the test fitting you will need to get the lip painted. Remove the lip and have the painting done. Once the paint is set up you will need to install the lip on the bumper with the four (4) screws.

Step 8: Re-install the eight 8mm headed screws and four 10mm headed bolts from the under tray on the driver and passenger side under the bumper.

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Step 9: Re-install the Philips headed screw that holds the top corner of the bumper to the fender for the driver and passenger side.

Step 10: Re-install the six plastic screws (three per side) back into the inner fender liner.

Step 11: Jack the car up and remove the jack stands and lower your car.

Step 12: Follow the instructions of the auto body shop or the paint manufacturer for putting a good coat of wax or protectant like clear bra on the lip.

Once your new lip is installed and painted you need to remember the front lip does sit lower and stick out from the front end of the car further. This will require extra caution when entering driveways and parking lots with angled driveways. It will also require caution when pulling up to parking spaces with curbs.

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